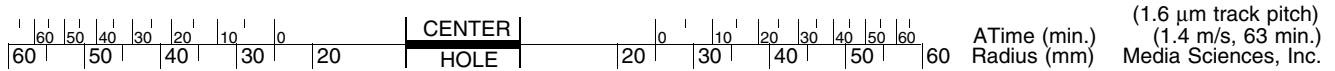
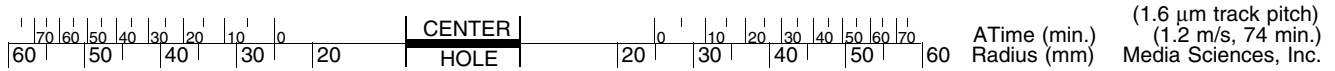
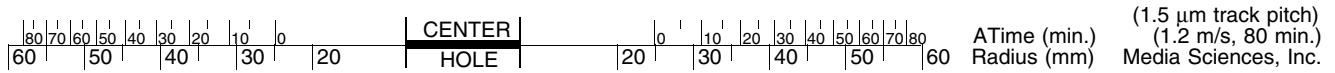


CAUTION!

Standards Require Track Pitch= $1.6 \mu\text{m} \pm 0.1 \mu\text{m}$ and Scanning Velocity= $1.3 \text{ m/s} \pm 0.1 \text{ m/s}$

Discs Having Values Centered on Limits Will Be Out of Tolerance

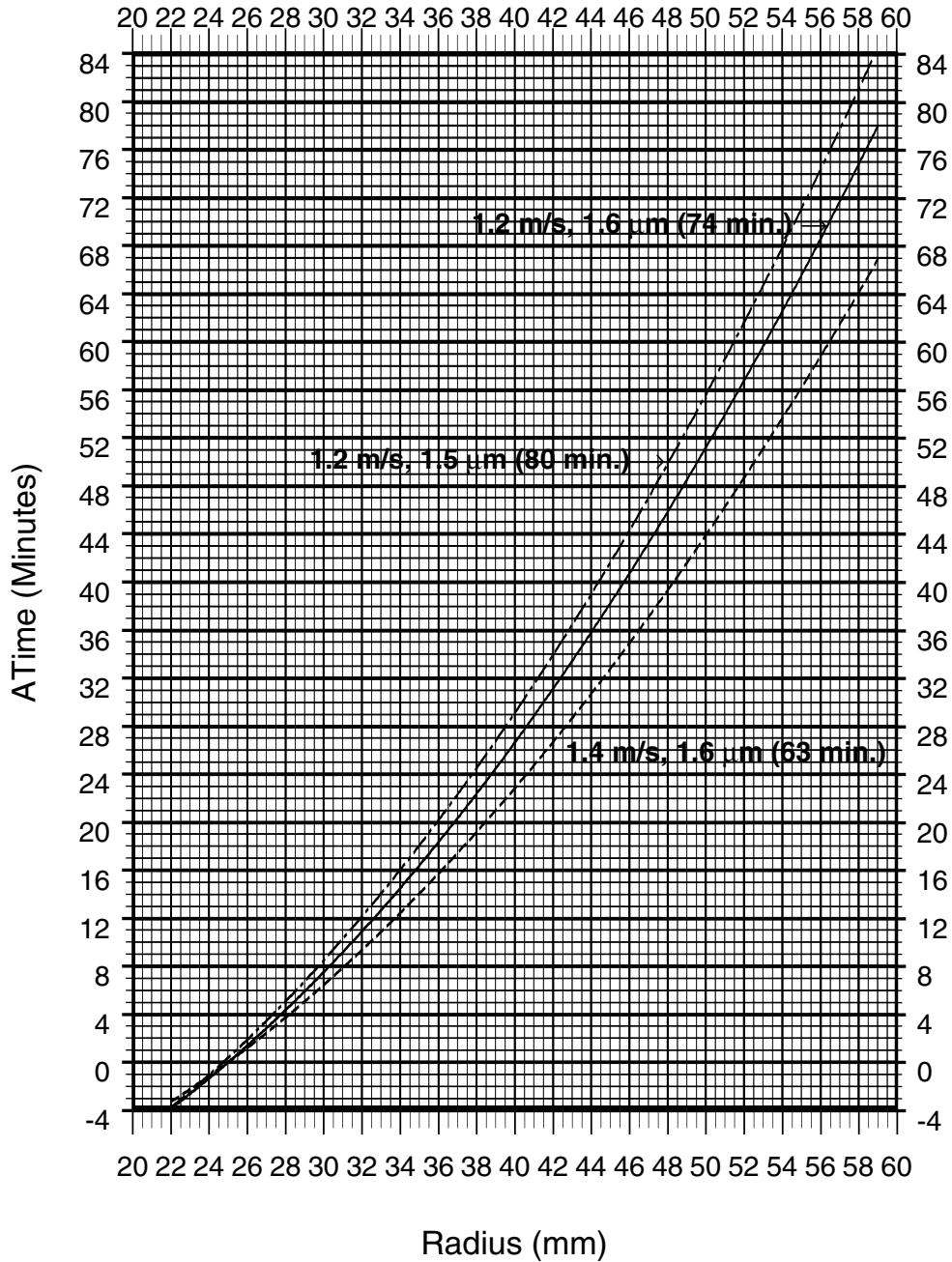
in Many Areas Because of Normal Variations Around Center Values



Copies of these rulers should be to a scale of exactly 1:1 to preserve accuracy. Adjust the magnification on the copier so that the millimeter scale of the copy exactly matches the original.

CD-ROM and CD-R Radius-Time Relationship

Varying Scanning Velocity and Track Pitch



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